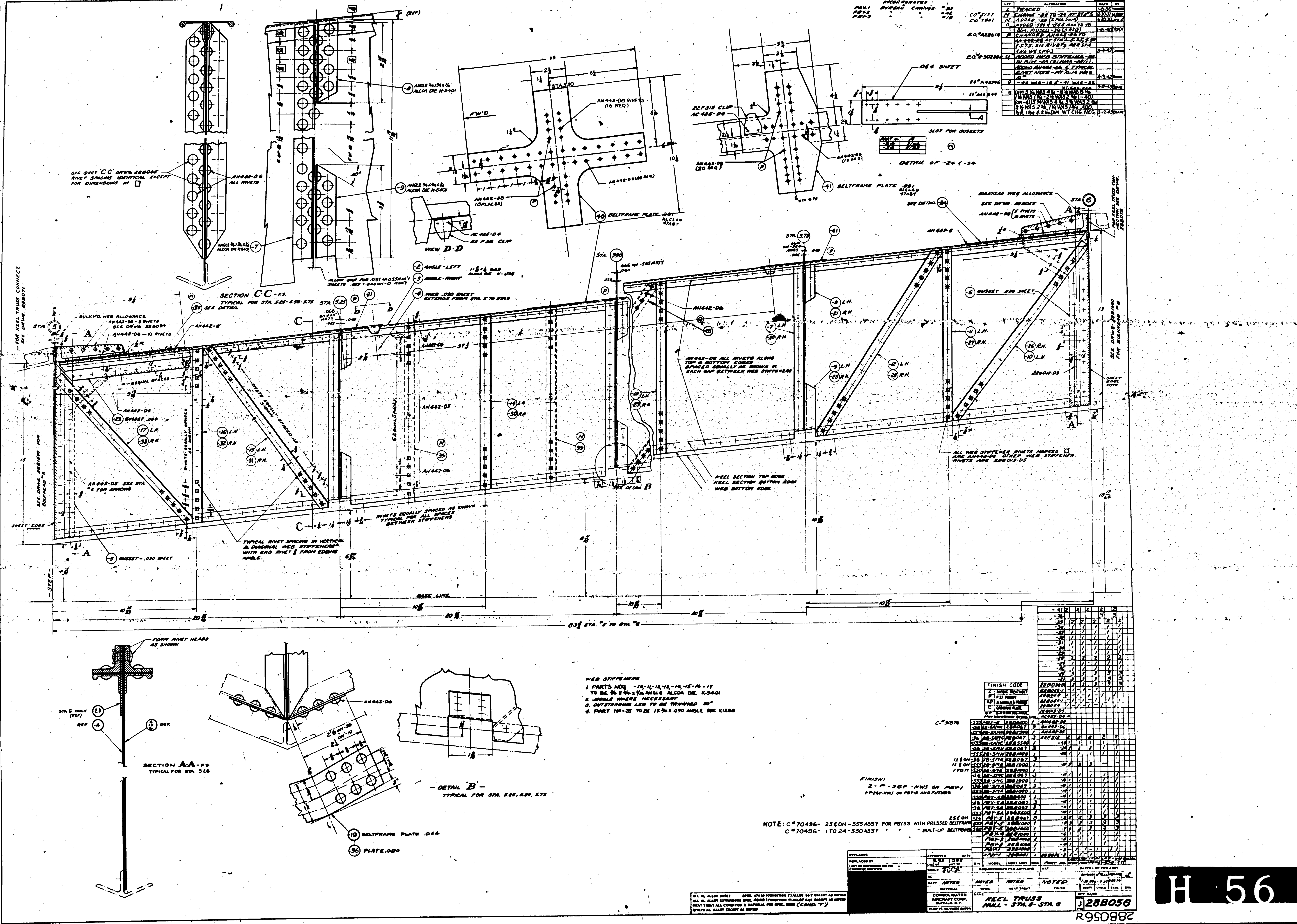

SECTION C-C - F.S.
TYPICAL FOR STA. 5.25 - 5.50 - 5.75
VIEW D-D
BELTFRAME PLATE .081 ALCLAD 47ST
DETAIL OF -24 & -34
SLOT FOR GUSSETS
.064 SHEET
BASE LINE
83 3/4 STA. 5 TO STA. 6
STEP
SECTION A-A - F.S.
TYPICAL FOR STA. 5 & 6
FORM RIVET HEADS AS SHOWN
- DETAIL 'B' -
TYPICAL FOR STA. 5.25, 5.50, 5.75
-19 BELTFRAME PLATE .064
-36 PLATE .080
WEB STIFFENERS
1. PARTS NOS -10, -11, -12, -13, -14, -15, -16, -17 TO BE 3/4 x 3/4 x 1/16 ANGLE ALCOA DIE K-5401
2. JOGGLE WHERE NECESSARY
3. OUTSTANDING LEG TO BE TRIMMED 30°
4. PART NO -35 TO BE 1 x 3/4 x .070 ANGLE DIE K1280
FINISH:
Z - P - 2GP - NWS ON PBY-1
ZP-2GP-NWS ON PBY-2 AND FUTURE
NOTE: C #70496 - 25 & ON - 555 ASS'Y FOR PBY5'S WITH PRESSED BELTFRAME
C #70496 - 1 TO 24 - 550 ASS'Y " " " BUILT-UP BELTFRAME
C-#91876
ALL AL ALLOY SHEET SPEC. 47A10 (CONDITION T) ALLOY 24-T EXCEPT AS NOTED
ALL AL ALLOY EXTRUSIONS SPEC. 46A9 (CONDITION T) ALLOY 24-T EXCEPT AS NOTED
HEAT TREAT ALL CONDITION A MATERIAL PER SPEC. (COND. 'T')
RIVETS AL ALLOY EXCEPT AS NOTED
CONSOLIDATED AIRCRAFT CORP. BUFFALO N.Y.
KEEL TRUSS
HULL - STA. 5 - STA. 6
J 28B056
28B056R
H 56